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USER MANUAL





# **DPP-450**



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## LEGAL NOTICE

"Made for iPod," "Made for iPhone," and Made for iPad" mean that an electronic accessory has been designed to connect specifically to iPod, iPhone, or iPad, respectively and has been certified by the developer to meet Apple performance standards. Apple is not responsible for the operation of this device or its compliance with safety and regulatory standards. Please note that the use of this accessory with iPod, iPhone or iPad may affect wireless performance.

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#### **COMPATABILITY**

Made for

iPhone 5 iPhone 4S iPhone 4 iPod touch (5<sup>th</sup> generation) iPod touch (4<sup>th</sup> generation) iPod touch (3<sup>rd</sup> generation) iPad (4th generation) iPad (3rd generation) iPad 2

#### Android Support

Android iOS 2.1 and higher





#### TECHNICAL DATA

#### **General Specifications**

| Printing Specs            |   |
|---------------------------|---|
| Printing Method           | Line thermal dot printing   |
| Printing Speed            | 150mms/s (1200 dots/sec)  |
| Print Width               | 104mm / 832 dots per line   |
| Resolution                | 203dpi (8x8 dots/mm)  |
| Dot pitch                 | Horizontal - 0.125 mm (8 dots/mm)<br>Vertical - 0.125 mm (8 dots/mm)  |
| Resident fonts            | Font A: 12 x 24 dots (48 char. per line);<br>Font B: 9 x 16 dots (64 char. per line);                                 |
| Loadable fonts            | Font C: 12 x 24 dots (48 char. per line);<br>Font D: 9 x 16 dots (64 char. per line);                                 |
| Logo Registration         | 1 Black and White size: 832 x 248 dots  |
| Input Buffer              | 128 KB (131072 bytes)   |
| Resident Barcodes         | 1D -EAN13, EAN8, UPC-A, UPC-E, Codebar, Code39, Code128<br>2D - PDF417, QR Code                                       |
| Communications            | RS232 C - max. 115200 bps,<br>USB v 1.1, compatible with 2.0<br>Bluetooth® (Optional) - for iOS and Android platforms |
| Emulation                 | ESC/POS / LABEL (Continuous paper Mode, Black Mark Mode)  |
| Thermal Paper             | Thermal Paper Roll: 115 mm / Ø 45 mm, thickness 60 $\mu$ m<br>Label Paper Roll: 115 mm / Ø 45 mm                      |
| Electrical                |   |
|                           | Rechargeable Li-ion battery (14.8 V / 2200 mAh)<br>Battery capacity: Per Charge (~30,000 lines)                       |
| Power Supply              | AC adapter - DC 24 V, 5 A<br>AC 100 - 240 V, 50/60 Hz   |
| Magnetic Stripe<br>Reader | Not applicable  |
| Environment               |   |
| Temperature               | Operating temp. +0°C to +40°C @ 35 to 85 % RH<br>Storage temp20°C to +60°C @ 10 to 90% RH                             |
| Reliability               | Printing Head: 50km (printing rate 25% max),<br>(MCBF): 15,000,000 lines  |
| Mechanical                |   |
| Dimensions                | 136 (W) X 123 (D) X 51 (H)  |
| Weight                    | 785 g (without paper)<br>990 g (with paper)   |

\* Specifications subject to change without notice.



## **BOX CONTENTS**

Your DPP-450 comes with the following items listed below:



#### Software Drivers & SDK

Because of the continually evolving Driver & SDK to support new mobile devices, Drivers & SDK are distributed online and is available for download at our website indicated below. For the latest on using the DPP-450 Drivers & SDK, please refer to the SDK's documentation.

For the latest DPP-450 Drivers & SDK's, please visit our download area:

http://ipcprint.com/developer/downloads



#### **GETTING STARTED**

The DPP-450 allows you to print from your smartphone over Bluetooth<sup>®</sup>. Before using your DPP-450 the battery should be properly charged. The following Quick Start guide will help to get your DPP-450 ready for use.

#### Quick Start Guide

| Step | What to do   | Purpose   | Where to find more<br>information  |
|------|--|---|--|
| 1    | Fully charge your<br>DPP-450 as<br>recommended in this<br>manual | The battery pack should be<br>fully charged before use to<br>ensure long battery life   | Charging Battery, Page 8   |
| 2    | Load DPP-450 print<br>media (thermal<br>Paper)                   | DPP-450 requires Thermal paper for printing   | Loading paper, page 10<br>and 11   |
| 3    | Install DPP-450<br>Software                                      | Printing requires software to be<br>installed onto your mobile<br>device                | Printing software is not<br>provided by Infinite<br>Peripherals. account<br>manager for<br>recommendations on<br>Third-party solutions.<br>Developers should refer<br>to the section in this<br>manual on "Developing<br>Solutions". |
| 4    | Setup Bluetooth®<br>pairing                                      | Set up Bluetooth® pairing to<br>allow DPP-450 to<br>communicate with the<br>Bluetooth®. | Bluetooth® Setup, page<br>22 and 23.   |





#### **ABOUT YOUR DPP-450**

DPP-450 Right View





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#### **CHARGING YOUR DPP-450**

The DPP-450 uses a Lithium Ion rechargeable battery pack. Before first use, the battery pack should be charged for at least (4) hours from full empty.

To prevent electrical damage to the DPP-450 and/or battery pack, please use approved AC adaptors cables only.

Connect 24V charger cable to the DC charging jack as shown below. Insert cable to DC jack to start charging.

When the device is turn on (holding turn on/off button), the LCD display will show "CHG" text and a green led "CHARGE" is blink.



#### Warning:

- When charging the DPP-450, only use the approved/recommended 24 volt @ 5 amp DC adaptors. Failure to do so may cause charging problems and potential damage to the DPP-450.
- When connecting the DC charging cable, take care as to not force the plug into the connector as doing so may cause damage to the connector.



## STATUS AND OPERATIONAL MODES

The DPP-450 uses LEDs to indicate various conditions of operation. This may be charging, active or online, battery low conditions. The following explains these conditions and LED indication.

| LED    |  | Status                           |  |  |  |
|--------|--|----------------------------------|--|--|--|
|        |  | Solid indicates battery charged. |  |  |  |
| CHARGE |  | Flashing indicates charging.     |  |  |  |
| STATUS |  | Off indicates printer ready.     |  |  |  |
|        |  | Solid indicates paper empty.     |  |  |  |
|        |  | Flashing indicates error.        |  |  |  |





#### LOADING PAPER

1. Push lever in the direction of the arrow to open paper cover.

2. To set paper size – pull up green lever and slide right for small paper or left for wider paper.

3. Drop in new paper roll with about ½ fold over the front of the printer as shown in the figure below then close the paper cover securely.









#### LABEL PAPER LOADING

1. Push lever in the direction of the arrow to open paper cover.



 Drop in new label roll with about ½ fold over the front of the printer as shown in the figure below then close the paper cover securely



3. Slide peeler in the direction of the arrow below.





#### DIAGNOSTIC SELF-TEST

The DPP-450 has a built-in test pattern that shows the printer's current configuration as well as the various resident printer fonts. The self-test can also be used as a troubleshooting tool to determine printing problems or battery level. The steps below show how the self-test is printed activated.

Holding <LF> button while power on for

 0.5 seconds (first beep) sound signals
 the short self-test will be printed as
 shown in the figure on the right.

| MODEL DPP-450          | Version 2.19    |
|------------------------|-----------------|
| Interfaces:            | WFI/RS/USB/BT/I |
| RS Baud rate:          | 115200 bps      |
| Flow control:          | Hardware        |
| BT Name:               | DPP-458         |
| BT Address:            | 888198ED138F    |
| WiFi Fireware Version: | 1.8             |
| W1F1 MAC:              | 001EC003F681    |
| WiFi Region Domain:    | 8               |
| WIF1 DHCP:             | Enabled         |
| W1F1 Port:             | 9188            |
| W1F1 SSID:             | Flex            |
| W1F1 Power Management: | Disabled        |
| IrDA baud rate:        | 19288 bps       |
| US8 mode:              | Device          |
| US8 device class:      | Printer         |
| Country:               | USA             |
| Code page:             | Western (1252)  |
| Black mark mode:       | Disabled        |
| Protocol mode:         | Disabled        |
| Intensity:             | 128 \$          |
| Auto off:              | 18 min          |
| Temperature:           | 25*C            |
| Date & time:           | SEP/15/08 23:51 |
| Battery:               | 15.7V [mm] 78%  |
| Switches:              | 'mm"nu' &       |





 Holding <LF> button for ~ 5.5 seconds (third beep) while powering on the DPP-450 will signal the longtest will be printed as shown in the figure on the right.

- Resident font sizes
- Characters per line
- Text formatting
- Resident character set
- Resident barcode symbols
- Printer's configuration

| MO  | DEL           | 1        |           | PI      | P    |                 | 4            | 5   | A           | IONIA     | Ue         | rs     | 10         | n       | 2        | 19     |
|---|---------------|----------|-----------|---------|------|-----------------|--------------|-----|-------------|-----------|------------|--------|------------|---------|----------|--------|
| 110   |               | T        | WO        | int     | teri | nal             | fa           | nts | :: !        | ax1       | 6 8        | 12     | 2x2        | 4       |          | 15     |
| I   | In ta         | T<br>1 4 | WO<br>R r | loa     | adal | ble             | fo           | nts | 3: 5<br>140 | 3x1<br>ie | 6 8<br>Usi | 12     | 2x24<br>th | 4<br>is | for      | ıt.    |
| 2   | 40 04         | Up       | to        | 64 1    | char | acte            | irs p        | ber | line        | ust       | ing        | this   | for        | nt      |          |        |
| N   | orma          | 1        | B         | old     | 6an  |                 | UELS<br>DT F | ia. | nan         | ta.       | lic        |        | Und        | ler]    | in       | ed     |
|   | ທີ            | 0.00     | 70        |         |      | 00              | 200          | 0   |             | F         | 20         |        | -0         | c+ C    | <b>x</b> |        |
|   | L             | 11       | t         | te      | er   | ent             | S            | 1   | 26          | 25        | ; ch       | nar    | act        | ers     | 5        |        |
| 6   | 0 00          | 1 8      | 2 8       | 30      | 40   | 50              | 6 8          | 7 8 | 8 8         | 3 0       | AD         | 8 0    | C 0        | 0 0     | EØ       | F      |
| 20  |               | !        | **        | #       | \$   | *               | 8            |     | (           | )         |            | +      |            | 15      | •        | 1      |
| 30  | 0             | 1        | 2         | 3       | 4    | 5               | 6            | 7   | 8           | 9         | :          |        | <          | =       | >        | ?      |
| 50  | P             | Q        | R         | S       | T    | U               | V            | W   | X           | Ŷ         | Z          | n<br>[ | Ň          | 1       | 2        | U      |
| 60  | *             | а        | b         | С       | d    | е               | f            | g   | h           | 1         | j          | k      | 1          | m       | n        | 0      |
| 70  | p             | q        | r         | S       | t    | u               | U            | W   | ×           | Ч         | Z          | [      | 1          | ]       | ~        | ٥      |
| 98  | E             | ×        | ;         | ;<br>,, | :    |                 | T<br>_       | Ť   | ~           | TH        | S          | \$     | UL (P      | ٠       | 2 2      | e<br>o |
| AØ  | Ŧ             | ł        | ¢         | £       | п    | ¥               | I.           | 8   | 15          | ٢         | 8          | *      | 7          | +       | 8        | -      |
| BØ  | •             | ±        | 2         | э       |      | μ               | 1            | 1   |             | 1         | 0          | >>     | *          | 4       | łi       | 2      |
| CØ  | A             | A        | A         | A       | Ä    | Ä               | ft           | ç   | E           | E         | Ê          | E      | 1          | 1       | I        | Ĩ      |
| EØ  | à             | á        | â         | ā       | ä    | å               | æ            | ĉ   | è           | é         | ê          | ë      | 1          | 1       | í        | ï      |
| FØ  | đ             | ñ        | ò         | Ó       | Ô    | ō               | ö            | ÷   | ø           | ù         | ú          | û      | ü          | ý       | þ        | g      |
|   | 1234567898135 |          |           |         |      |                 |              |     |             |           |            |        |            |         |          |        |
| Interfaces:WFI/RS/USB/BT/IRS Baud rate:115200 bpsFlow control:HardwareBT Name:DPP-450BT Address:000190ED13BFWiFi Firmware Version:1.0WiFi MAC:001EC003F681WiFi Region Domain:0WiFi DHCP:EnabledWiFi SSID:FlexWiFi Power Management:Disabled   |               |          |           |         |      |                 |              |     |             |           |            |        |            |         |          |        |
| IrDA baud rate:19200 bpsUSB mode:DeviceUSB device class:PrinterCountry:USACode page:Western (1252Black mark mode:DisabledProtocol mode:DisabledIntensity:120 %Auto off:10 minTemperature:26°CDate & time:SEP/15/08 23:Battery:15.70 mm 78Switches:""""""""""""""""""""""""""""""""" |               |          |           |         |      | 2)<br>:51<br>8% |              |     |             |           |            |        |            |         |          |        |





#### **MEMORY SWITCH SETTING**

The DPP-450 uses nonvolatile memory for storing some of the printer default

| Memory Switch Options                               |                |  |  |  |
|---|----------------|--|--|--|
| Memory Switch<br>(See command reference GS command) | 100000010      |  |  |  |
| Baud Rate   | 115200 bps     |  |  |  |
| Auto Off Time                                       | 10 minutes     |  |  |  |
| Print Darkness                                      | 100%           |  |  |  |
| Character Table                                     | Western (1252) |  |  |  |
| USB Device Class                                    | Printer        |  |  |  |

configuration. The following table shows the available options.





#### HARDWARE SETUP

 Holding the <ON/OFF> button while power on the DPP-450 printer for more than 6 seconds will enter hardware setup mode. The "STATUS" (red led) will blink once and DPP-450 will print the message in the figure below:

| HARDWARE SETUP               |  |
|------------------------------|--|
| WARNING! USING HARDWARE MENU |  |
| MAY CAUSE UNWANTED SETTINGS! |  |
| PRESS () TO EXIT             |  |

• While in hardware setup mode, press <FEED> button to enter Hardware menu options. The DPP-450 will print the current saved settings.

| READ QUESTIC   | INS CAREFULLY!                  |    |  |
|--|---------------------------------|----|--|
| CURRENT  | SETTINGS                        |    |  |
| MEM.         SWITCHES:         10000001100001           Enable Sound:         ves           Execute Cork of S-LF>:         NO           DISABLE (LF> CONTAND:         NO           DISABLE (LF> CONTAND:         NO           DISABLE (LF> CONTAND:         NO           DISABLE (LF> AFTER (CF):         NO           DEFAULT STALL FONT:         NO           USE (are Steve):         NO           BLACK MARK NODE:         NO           NUBS IN FERFACE:         VES           PROTOCOL MODE:         NO           DISABLE DISCOURAPLITO:         NO           DISABLE DISCOURAPLITV:         NO           DISABLE DISCOURAPLITV:         NO |                                 | κ. |  |
| BAUD RATE: 115200 bps<br>IrDA BAUD RATE: 19200 bps   |                                 |    |  |
| AUTO OFF TIME: 10 min<br>PRINT DARKNESS: 120 %<br>CHARACT, TABLE: Western (1252)<br>USB DEV. CLASS: Printer  |                                 |    |  |
| <pre><print> s</print></pre>   | elect item                      |    |  |
| <feed> C</feed>  | hoose item                      |    |  |
| Press () st<br>Hold () lor   | ort to cancel<br>ng to turn off |    |  |

• The figure below show the LCD in hardware configuration menu:

• Use the <PRINT> button to move down and use the <FEED> button to select selected.

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#### **CONFIGURATION MENU OPTIONS**

- FACTORY DEFAULT
  - o YES
  - o NO
- MEMORY SWITCHES:
  - o ENABLE SOUND Enable/Disable printer's buzzer
  - o EXECUTE <CR> AS <LF> Disable CR/CR is executed as LF
  - o DISABLE <LF> COMMAND Enable/Disable LF
  - o DISABLE<LF>AFTER Disable LF immediately after CR
  - o DEFAULT SMALL FONT Set the small font as default
  - o USE GAP SENSOR Enable/Disable the GAP sensor
  - o BLACK MARK MODE Enable/Disable the black mark sensor
  - o XON/XOFF Enable/Disable XON/XOFF protocol
  - o ENABLE USB INTERFACE Enable/Disable USB communication port
  - o USB IN DEVICE MODE Changing the USB HOST/DEVICE mode
  - o PROTOCOL MODE Enable/Disable Protocol mode
  - o DISABLE BLUETOOTH \* Enable/Disable Bluetooth\* communication
  - o DEFAULT SELECT DISP Set the main display as default
  - o DISABLEDISCOVERABILITY Enable/Disable printer's discoverability
- LCD FOREIGN LANGUAGE
- DISCARD Exit without saving configuration
- ACCEPT Exit with saving configuration
- BAUDRATE Changing the printer communication speed (RS)
  - o 115200 bps
  - o 38400 bps
  - o 31200 bps
  - o 2400 bps
  - o 4800 bps
  - o 9600 bps
  - o 19200 bps
  - o 57600 bps
- IrDA BAUD RATE Changing the IrDA communication speed
  - o 19200 bps
  - o 9600 bps
  - o 38400 bps
  - o 57600 bps
  - o 115200 bps
- AUTO OFF TIME Changing the printer's auto OFF time
  - o 10 min.
  - o 15 min.
  - o 20 min.
  - o 30 min.
  - o 45 min.
  - o 60 min.
  - o 0 min.
  - o 2 min.
  - o 5 min.



- PRINT DARKNESS Changing the printing darkness
  - o 120 %
  - o 140 %
  - o 160 %
  - o 60 %
  - o 75 %
  - o 90 %
  - o 100 %
- CHARACTER TABLE Changing the printer's character table
  - o Western (1252)
  - o CE (1250)
  - o Turkish (1254)
  - o Baltic (1257)
  - o Cyrillic (1251)
  - o Greek (1253)
  - o Hebrew (1255)
  - o Katakana
  - o Arabic
  - o Arabic (1256)
  - o Arabic (1256A)
  - o Arabic (1256F)
  - o Thai (874)
  - o VISCII
  - o English (437)
  - o Latin 1 (850)
  - o Portuguese (860)
  - o Lithuanian
  - o Latin 2 (852)
  - o Polish
  - o Turkish (857)
  - o Baltic (775)
  - o Bulgarian (856)
  - o Russian (866)
  - o Latvian
  - o Greek (737)
  - o Hebrew (862)
  - PAIRING INFO Resetting pairing info
    - o Enable/Disable saving pairing info
- Disable authentication
- Change pairing info
- Save pairing info

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- USB DEV. CLASS Changing the USB device class of the printer
  - o Printer
  - o Serial
- SAVE & EXIT MENU



## **DIAGNOSTIC INFORMATION**

The DPP-450 has several built-in diagnostic modes.

| LF Button operation Modes   |   |  |  |  |  |  |
|---|---|--|--|--|--|--|
| Holding <lf> button while power on for ~ 0.5 sec (first sound signal)</lf>                        | SHORT SELF TEST print   |  |  |  |  |  |
| Holding <lf> button while power on for ~ 2.5 sec (second sound signal)</lf>                       | start DUMP mode. All input data are printed hexadecimal and as text   |  |  |  |  |  |
| Holding <lf> button while power on<br/>for more than 8.5 sec (fifth 4-tone<br/>sound signal)</lf> | Enter firmware updating mode  |  |  |  |  |  |
|   | 4 sec (first sound signal)  |  |  |  |  |  |
| Holding <on off=""> button while<br/>power on for</on>  | If serial cable is connected (RS232<br>communication) - temporary forcing<br>9600 bps serial speed  |  |  |  |  |  |
|   | If no serial cable connected<br>(Bluetooth® or USB communication) –<br>starting a hardware menu for fast<br>Bluetooth® pairing info reset |  |  |  |  |  |
| Holding <on off=""> button while power on for more than 6 sec</on>                                | Enter hardware setup mode   |  |  |  |  |  |
| Holding <on off=""> button while power off for more than</on>                                     | 1 Second  |  |  |  |  |  |
| Holding <on off=""> button while less than</on>   | 1 second backlight is turn on for short time  |  |  |  |  |  |
| Holding <on off=""> button and press<br/><lf> button</lf></on>                                    | Printing WIFI info  |  |  |  |  |  |





#### PROTOCOL MODE

Protocol mode is active when hardware switch 11 is on. The purpose of this mode is to give stronger real time access to the printer. All input data are sent in packets as described below. The printer returns an answer to the packet immediately.

Output packet format: Channel Command LenHi LenLo Data Answer format: Channel Status LenHi LenLo Data

**Channel:** One byte: Bits 0 – 6Channel number (Device type) Bit 70: Send data; 1: Response

**Command:** One byte with possible value:

- 0: Open channel (No action all channels always open)
- 1: Close channel (No action all channels always open)
- 2: Send data
- 3: Request data
- >4: Application specific

Status: One byte:

|       | 0                      | 1                          |  |  |  |  |  |
|-------|------------------------|----------------------------|--|--|--|--|--|
| Bit O | No error               | Error occurred             |  |  |  |  |  |
| Bit 1 | ACK (Packet accepted)  | NACK (Packed not accepted) |  |  |  |  |  |
| Bit 2 | Channel and command OK | Wrong channel or command   |  |  |  |  |  |
| Bit 3 | Battery OK             | Low battery                |  |  |  |  |  |
| Bit 4 | Printing head OK       | Printing head too hot      |  |  |  |  |  |
| Bit 5 | Paper OK               | Out of paper               |  |  |  |  |  |
| Bit 6 | Not de                 | Not defined                |  |  |  |  |  |
| Bit 7 | Printer ready          | Printer busy               |  |  |  |  |  |

Bit 7 is set, if:

- There are unprinted lines in the print buffer.
- There are bytes in the print buffer.
- The printer is executing a macro.
- The printer is executing self test
- The button <LF> is pressed feeding paper.

LenHi: High byte of data length of data. 00h to 08h. LenLo: Low byte of data length of data. 00h to FFh. Data: 256\*LenHi +LenLo data bytes.

The maximum packet length is 2048 bytes.

The answer differs from the command by bit 7 (MSB) in the channel number. If bit 7 is 0 then it is a command, if it is 1 then it is a response. Bit 0 in the status byte shows if there was an error accepting or processing the data block. If this bit is 1 the other bits show the type of the error. The printer never issues a transmission by itself. It always responds as an answer to a command.

The communication goes like this:

Host - command, Printer - answer; Host - command, Printer - answer; etc.



The defined channels are:

- 1Printer.
- 16 (10h) Optional card reader.

Commands for the printer channel (1):

• Command 2 - Send data

The data is copied into the printer's print buffer. If there's not enough space into the print buffer the packet is rejected, and a status byte with value 3 is returned in the answer.

• Command 3 - Receive data

If there is data to be transmitted from the printer to the host, it is transmitted in the data field of the packet, otherwise an empty packet is received. The application must take care to get the data fast enough from the output buffer or the data may be corrupt.

- Command 4 Get printer status. 5 data bytes returned in response:
  - o BufferHi BufferLo PrStatus Volt Temperature
  - o BufferHiHigh byte of the count of free bytes in input buffer.
  - o BufferLo Low byte of the count of free bytes in input buffer.
  - o PrStatusPrinter status. The following bits defined:
    - Bit 0 Battery low
    - Bit 1 Too hot
    - Bit 2 No paper
  - o Volt The battery voltage in units 0.1V
  - o Temperature The head temperature in degrees Celsius.

If free bytes in input buffer are more than 65535 (FFFFh), then FFFFh is returned.

Using channel 16 is the only way for full control over the optional card reader.

Communication example (all bytes hexadecimal):

- Send data:
  - o >>>01 02 00 05 11 22 33 44 55
  - o <<<81 00 00 00
- Send data with error:
  - o >>>01 02 00 05 11 22 33 44 55
  - o <<<81 01 00 00
  - o >>>01 02 00 05 11 22 33 44 55
  - o <<<81 01 00 00
  - o >>>01 02 00 05 11 22 33 44 55
  - o <<<81 00 00 00
- Receive data:
  - o >>>01 03 00 00
  - o <<<81 00 00 00
  - o >>>01 03 00 00
  - o <<<81 00 00 04 11 22 33 44
  - o >>>01 03 00 00
  - o <<<81 00 00 00
- Get status:
  - o >>>01 04 00 00
  - o <<<81 00 00 05 3F F8 01 49 27

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#### DIMENSIONS





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## **BELT CLIP ASSEMBLY**

The DPP-450 is designed to be worn on the belt using belt clip accessory. To assembly the printer and belt clip, follow the steps below.

1. Attach the belt clip to the base of the DPP-450 as shown below.



#### Caution:

- When securing the belt clip to the DPP-450 printer, use only the supplied screws to prevent damage to the printer.
- Failure to use the recommended screws may not securely fasten belt clip to printer and cause the printer to separate from belt clip.





#### **BLUETOOTH® SETUP IOS**

Enable Bluetooth<sup>®</sup> on iOS device. Select Bluetooth<sup>®</sup> device, after this Pair to DPP-450. Start app "Library Demo" and select "Print".





You can select "Print self test" to test Bluetooth<sup>®</sup> connection.



## BLUETOOTH® SETUP ANDROID

Enable Bluetooth<sup>®</sup> and press search device. On the list with available device will show "DDP-450", pair device. Default PIN is "0000". When is paired open application "Printer Sample". Select a device to connect "DPP-450".

For testing Bluetooth<sup>®</sup> connection press "Print self test".











## **REPLACING BATTERY**

To replace the battery in the DPP-450 thermal printer follow the steps below.

4. Open the battery cover as shown in the figure below:



5. Slide locking lever to release battery as shown in the figure below



#### Tips:

Disconnect all cables including AC adaptor and turn off the DPP-450 printer before attempting to remove the battery.



## **DEVELOPING SOLUTIONS**

Integrating the DPP-450 into your mobile solution requires the use of the DPP-450 smartphone SDK. The SDK incorporates API specific to developing printing applications and using the capabilities of the DPP-450 mobile printer.

The table below shows the SDKs currently available for PDA & Smartphone devices.

| OS        | Language | SDK - IDE             |
|-----------|----------|-----------------------|
| Android   | Java     | Eclipse               |
| Apple iOS | Obj. C   | Xcode (see Linea SDK) |

For details on using the DPP-450 SDK, please refer to the SDK's documentation.

For the latest DPP-450 SDK's, visit our developer web site at:



http://ipcprint.com/developer/downloads





## TROUBLESHOOTING

If you are having problem printing refer to the table below for possible causes.

| ltem | Problem  | Possible Cause  |
|------|--|---|
| 1    | Paper feeds after<br>issuing a print job                               | Thermal media is specially coated on outside of<br>roll. Remove paper roll and reload properly. See<br>section "Loading Paper" for details on loading<br>paper. |
|      | but no printed text<br>visible on paper.                               | Paper cover not installed properly. See section<br>"Loading Paper" for details on replacing paper<br>cover.   |
| 2    |  | Paper not properly loaded. Press FEED button.   |
|      | Status LED on RED continuously.  | Printer out of paper or Paper not properly<br>loaded. See section "Loading Paper" for details<br>on loading paper.  |
| 3    | Text and/or  | Battery voltage low. See section on charging battery pack.  |
|      | graphics are<br>printed very light.                                    | Thermal media not imaging correctly. Verify that you are using the recommended thermal media.   |
| 4    | Strange characters<br>are printed when<br>printing.                    | Battery voltage low. See section on charging battery pack.  |
| 5    | Printer stops<br>responding to print<br>and paper feed<br>commands.    | Remove battery for 5 seconds and reconnect battery.   |
| 6    | Printing is light or<br>missing only on<br>half of the print<br>width. | Paper cover not properly installed. See section<br>on loading paper.<br>Mechanism jarred loose. Contact technical<br>support.                                   |



#### **RESIDENT COMMAND SET**

| No. | Command | Description  |
|-----|---------|--|
| 1   | BEL     | Sounds the buzzer  |
| 2   | НТ      | Horizontal Tab command   |
| 3   | LF      | Printing a line and paper Feeding command  |
| 4   | FF      | Printing and paper feeding to the black mark position                                  |
| 5   | CR      | The operation of the command depends on the state of the configuration flags 2,3 and 4 |
| 6   | DC2=    | Image LSB/MSB select   |
| 7   | DC3(    | DC3 (Ruled line) commands sequence start   |
| 8   | DC3+    | Sets the ruled line ON   |
| 9   | DC3-    | Sets the ruled line Off  |
| 10  | DC3A    | Selects ruled line A   |
| 11  | DC3B    | Selects ruled line B   |
| 12  | DC3C    | Clears selected ruled line buffer  |
| 13  | DC3D    | Sets a single dot in selected ruled line buffer  |
| 14  | DC3 F   | Ruled line pattern set   |
| 15  | DC3 L   | Ruled line set   |
| 16  | DC3 M   | Selects ruled line combine mode  |
| 17  | DC3 P   | Ruled line 1 dot line print  |
| 18  | DC3 p   | Ruled line n dots line print   |
| 19  | DC3 v   | Ruled line image write   |
| 20  | CAN     | Canceling print data in page mode  |
| 21  | ESC FF  | Printing data in page mode   |
| 22  | ESC RS  | Sounds the buzzer  |
| 23  | ESC SP  | Setting character spacing  |
| 24  | ESC #   | Setting EURO symbol position   |
| 25  | ESC \$  | Specifying the absolute horizontal position of printing                                |
| 26  | ESC %   | Selecting/Canceling the printing of downloaded user character set                      |





| 27 | ESC &   | Selecting user character set                              |
|----|---------|---|
| 28 | ESC !   | Specifying printing mode of text data                     |
| 29 | ESC *   | Printing graphical data                                   |
| 30 | ESC +   | Switch's OFF the printer                                  |
| 31 | ESC -   | Selecting/Canceling underlining                           |
| 32 | ESC .   | Printing self test/diagnostic information                 |
| 33 | ESC 2   | Specifying 1/6-inch line feed rate                        |
| 34 | ESC 3   | Specifying line feed rate n/203 inches                    |
| 35 | ESC <   | Changes print direction to opposite                       |
| 36 | ESC =   | Data input control  |
| 37 | ESC >   | Selecting print direction                                 |
| 38 | ESC ?   | Reading magnetic stripe card                              |
| 39 | ESC @   | Initializing the printer                                  |
| 40 | ESC CAL | Black mark mode sensor calibration                        |
| 41 | ESC D   | Setting horizontal tab position                           |
| 42 | ESC E   | Specifying/Canceling highlighting                         |
| 43 | ESC F   | Filling or inverting the page area in page mode           |
| 44 | ESC G   | Specifying/Canceling highlighting                         |
| 45 | ESC I   | Specifying/Canceling Italic print                         |
| 46 | ESC J   | Printing and Paper feed n/203 inches                      |
| 47 | ESC L   | Selecting page mode                                       |
| 48 | ESC N   | Reading programmed serial number                          |
| 49 | ESC R   | Selecting country   |
| 50 | ESC S   | Specifying speed (bps) of the serial port                 |
| 51 | ESC T   | Printing short self test                                  |
| 52 | ESC U   | Selecting/Canceling underlined printing                   |
| 53 | ESC V   | Selecting/Canceling printing 90°- right turned characters |
| 54 | ESC W   | Defining the print area in page mode                      |
| 55 | ESC X   | Specifying max printing speed                             |
| 56 | ESC Y   | Selecting intensity level                                 |
| 57 | ESC Z   | Returning diagnostic information                          |



| 58 | ESC \     | Specifying relative horizontal position                               |
|----|-----------|---|
| 59 | ESC ]     | Loading the default settings stored in Flash memory                   |
| 60 | ESC ^     | Saving current settings in Flash memory                               |
| 61 | ESC _     | Loading factory settings  |
| 62 | ESC `     | Reading the Battery Voltage and Thermal head temperature              |
| 63 | ESC a     | Aligning the characters   |
| 64 | ESC b     | Increasing text line height   |
| 65 | ESC c5    | Enabling/Disabling the functioning of the button LF                   |
| 66 | ESC d     | Printing and feeding paper by n- lines                                |
| 67 | ESC i     | Feeding paper backwards   |
| 68 | ESC o     | Temporarily feeding paper forward                                     |
| 69 | ESC pair= | Enabling/Disabling PAIRING info saving in Bluetooth® mode             |
| 70 | ESC pwd=  | Programming a new Bluetooth® password (PIN)                           |
| 71 | ESC r     | Full command for sounding buzzer                                      |
| 72 | ESC s     | Reading printer settings  |
| 73 | ESC u     | Selecting code table  |
| 74 | ESC v     | Transmitting the printer status                                       |
| 75 | ESC x     | Setting the time interval for automatically switching Off the printer |
| 76 | ESC y     | Setting USB response strings  |
| 77 | ESCy BTH: | Enabling/Canceling printing of 180° turned characters                 |
| 78 | GS FF     | Printing in page mode and returning to standard mode                  |
| 79 | GS \$     | Specifying the absolute vertical position in page mode                |
| 80 | GS)       | Setting printer flags (memory switches)                               |
| 81 | GS *      | Defining a Downloaded Bit Image (logo)                                |
| 82 | GS /      | Printing a Downloaded Bit Image                                       |
| 83 | GS :      | Starting/ending macro definitions                                     |
| 84 | GS B      | Enabling/Disabling inverse printing (white on black)                  |
| 85 | GS C      | Read the Real Time Clock  |
| 86 | GS H      | Selecting printing position of HRI Code                               |
| 87 | GS L      | Setting the left margin   |
| 88 | GS Q      | Printing 2-D barcodes   |



| 89  | GS R | Filling or inverting a rectangle in page mode                  |
|-----|------|--|
| 90  | GS S | Selecting 2-D barcode cell size                                |
| 91  | GS T | Selecting the print direction in page mode                     |
| 92  | GS U | Selecting standard mode  |
| 93  | GS W | Setting the print area width                                   |
| 94  | GS X | Drawing a rectangular box with selected thickness in page mode |
| 95  | GS Z | Printing the non blank page area only in page mode             |
| 96  | GS \ | Specifying the relative vertical position in page mode         |
| 97  | GS ^ | Executing macro  |
| 98  | GS c | Setting the Real Time Clock                                    |
| 99  | GS f | Setting the font of HRI characters of the barcode              |
| 100 | GS h | Setting the height of the barcode                              |
| 101 | GS k | Printing a barcode   |
| 102 | GS p | Settings for 2D barcode PDF417                                 |
| 103 | GS q | Selecting the height of the module of 2D barcode PDF417        |
| 104 | GS w | Selecting the horizontal size (Scale factor) of the barcode    |
| 105 | GS x | Direct text print in page mode                                 |

#### 6. Asian Languages Support

| 106 | FS ! | Specifying printing mode of two-byte text data            |
|-----|------|---|
| 107 | FS & | Selecting two-byte text mode (JIS or GB2312)              |
| 108 | FS - | Selecting/Canceling underline mode for two-byte text mode |
| 109 | FS . | Canceling two-byte text mode                              |
| 110 | FS C | Selecting Shift-JIS mode (Japanese version only)          |
| 111 | FS S | Specifying character spacing for two-byte text mode       |
| 112 | FS W | Selecting double size characters for two-byte text mode   |



## FEDERAL COMMUNICATIONS COMMISSION

Federal Communications Commission (FCC) Statement

#### 15.21

You are cautioned that changes or modifications not expressly approved by the part responsible for compliance could void the user's authority to operate the equipment.

#### 15.105(b)

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.

- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

- Consult the dealer or an experienced radio/TV technician for help.

Operation is subject to the following two conditions:

1) this device may not cause interference and

2) this device must accept any interference, including interference that may cause undesired operation of the device.

FCC RF Radiation Exposure Statement:

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. End users must follow the specific operating instructions for satisfying RF exposure compliance. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.



